



Precision Built Solutions™

**CONVERTING FANUC
G CODE PROGRAMS**
Date: June 28, 2011

Category: Programming
Model: All
Control: Touch 2100

TO CONVERT A FANUC G CODE PROGRAM TO RUN ON THE 2100:

- Remove the % sign at the beginning and the end of the program
- On the second line of the Fanuc program (after the % line) is a 0 with a number – remove the number
- Enter G291 on the second line