



Precision Built Solutions™

**CONVERTING FANUC  
G CODE PROGRAMS**  
Date: June 28, 2011

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**Category:    Programming**  
**Model:       All**  
**Control:     Touch 2100**

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**TO CONVERT A FANUC G CODE PROGRAM TO RUN ON THE 2100:**

- Remove the % sign at the beginning and the end of the program
- On the second line of the Fanuc program (after the % line) is a 0 with a number – remove the number
- Enter G291 on the second line