

Category: Control
Model: All
Control: Touch 2100

SAVING AN ARCHIVE TO USB ON A 2100

1. Menu Select
2. CNC ISO
3. CNC ISO ✓
4. Menu Select
5. Services
6. Start-Up Archive
7. Input
8. Copy
9. USB at Front
10. Paste
11. Repeat 4. – 10. for the newest PLC, DRV, and NCC

BACKING-UP AN ARCHIVE ON A 2100

1. Menu Select
2. CNC ISO
3. CNC ISO ✓
4. Menu Select
5. Services
6. > (Next to Menu Select)
7. Select what you need to archive (Only one at a time! You can do NCK and With Compensation Data at the same time.)
8. Generate Archive
9. Select Start-Up Archive (Start-Up Archive saves to the control. Select USB at Front if you want to save it on a USB Stick.)
10. OK
11. Select a file on the stick that you want the Archive to follow (Just pick one)
12. OK
13. Name it the Model of the Machine, Serial Number of the Machine, And what you are Archiving. (i.e MB-10307NCC for NCK w/ Comp or ET-18419NC for NCK alone)
14. OK
15. It should save which can take a few min and your done
16. Make sure you do this for the PLC, NCC, and DRV!

RELOADING PARAMETER FILES

This procedure will allow the parameter file to be loaded from the system flash card. You can also load from a USB memory stick.

1. Exit to CNC ISO
2. Select CNC ✓
3. Press the Menu Select button
4. Select Services and arrow down to Start-up Archive
5. Press Input
6. Arrow down to the file for reload
7. Press Read-in Archive