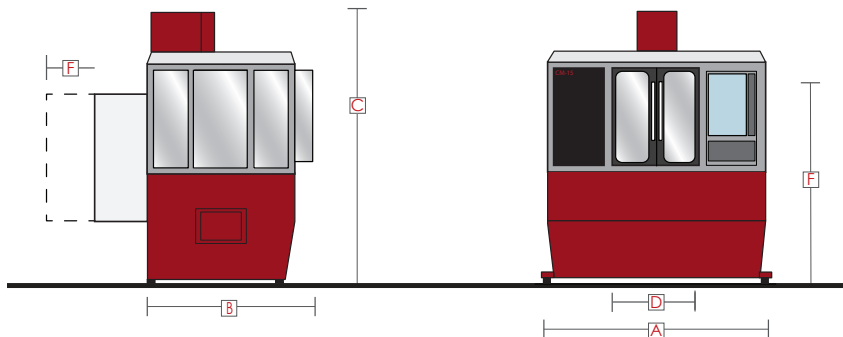


XP SERIES SPECIFICATIONS	XP-24	XP-32	XP-45
X Travel	24"	32"	45"
Y Travel	18"	22"	24"
Z Travel	18"	22"	25"
Table Load (Evenly Distributed)	2,000 lbs.	2,500 lbs.	4,000 lbs.
Table Size	17.5" x 28"	21.5" x 35.5"	24.0" x 51.0"
T-Slots (No./Width)	4 / .708"	5 / .708"	5 / .708"
Table Top to Floor	28"	30"	28"
Motor (Peak)	30.0 HP		
Spindle Speed (RPM)	60 -15,000 RPM (24K, 32K Opt)		
Spindle Torque	155 ft/lbs @ 350 RPM		
Tool Type/Taper	Big Plus CAT 40 (BT Opt)		
Spindle Nose to Table (Max-Min)	4" - 22"	4" - 26"	4" - 29"
Spindle Center to Column	18"	20.5"	26"
Tool Storage Capacity	24 Station High Speed Arm Type (30, 40 option)		
Tool Change Time	1.5 seconds		
Max. Tool Diameter (full)	3.2"		
Max. Tool Diameter (adjacent empty)	5.9"		
Max. Tool Weight	15.4 lbs.		
Max. Tool Length	13"		
Positioning Accuracy	+/-0.0002"		
Position Repeatability	+/-0.0001"		
Resolution	0.0001"		
Rapid Traverse	1,900 X, Y, Z		
Cutting Feed Rate	.001 - 1,200 IPM		
Servo Type	AC Digital Brushless		
Axis Thrust (Peak)	4,400 lbs. X, Y, Z.		
Air Pressure Requirements	90 PSI - 5 CFM		
Coolant Capacity	90 Gallons		
Coolant Flow	9 GPM		
Door Open Width	28"	35"	48"
Power Requirements	40 AMP 400-500 VAC 3 Phase (220 VAC optional)		
Shipping Dimensions* (WxDxH)	83" x 76" x 72"	93" x 86" x 76"	127" x 87" x 87"
Operating Dimensions (WxDxH)	83" x 76" x 85"	93" x 86" x 89"	127" x 104" x 110"
Machine Weight	8,500 lbs.	10,500 lbs.	12,500 lbs.

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*Requires some disassembly to meet these minimum dimensions. Contact factory for more information. Specifications subject to change without notice.



	XP-24	XP-32	XP-45
Overall Width (A)	83"	93"	127"
Overall Depth (B)	76"	86"	87"
Maximum Machine Height (C)	72"	76"	87"
Door Width (D)	28"	35"	48"
Console Height (E)	62"	62"	62"
Electrical Cabinet Swing (F)	36"	36"	36"



Precision Built Solutions™